



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0439.004

DVS ZERT GmbH hereby certifies that the welding company

BFP Metalltechnik GmbH & Co.KG
Lauterstraße 10
72622 Nürtingen
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2023-03-10 until 2025-12-14

Düsseldorf, 2023-03-10
Place and date of issue

Lead auditor: Dipl.-Ing. SCHOB

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 1.6 - 30 mm	-
135	1.1 1.2 2	t = 3 - 10 mm t ≥ 5 mm t = 2.4 - 4 mm	- - -
141	23 8	t = 1.6 - 4 mm D = 25 - 120 mm t = 1.5 - 12 mm D = 12 - 110 mm	- - - -
21	8	t = 1 - 2 mm	-
785	1.1	D = 3 - 8 mm	-

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Johann Herchl, IWE

born: 1963-10-04

1st deputy(ies) of the responsible welding coordinator(s):

Thomas Kegler, IWT

born: 1982-06-16

Others deputies:

-

Remarks:

Register no.:

DVSZERT/15085/CL1/439/16/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.